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Design, Development, Test, and Evaluation of a Level C Interplant Shipment Pallet for 60 mm M722 White Phosphorus Filled Body Assemblies

Authors: [Yuen H. Lam](#); [ARMY ARMAMENT RESEARCH DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL N J ARMAMENT ENGINEERING DIRECTORATE](#)

Abstract: This report details the engineering design, development, test, and evaluation program to qualify a wooden pallet assembly (drawing 12937963) that is needed for interplant and storage of 60 mm M722 **white phosphorus** filled body assemblies. The final pallet design met the U.S. Department of Defense standard, MIL-STD-1905, as well as the performance oriented packaging (POP) identification, 49 Code of Federal Register, Parts 107-179, required by the U.S. Department of Transportation and United Nations. The data gathered is recommended for use as reference for other similar shipment and storage requirements.... 60-mm mortar, M722 cartridge, Shipment pallet, **White phosphorus**, Body assembly, Performance oriented packaging, Plywood partitions, Steel straps, POP.

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